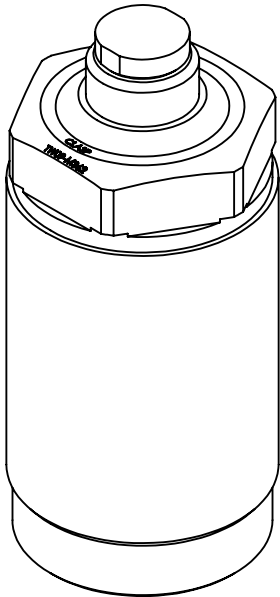
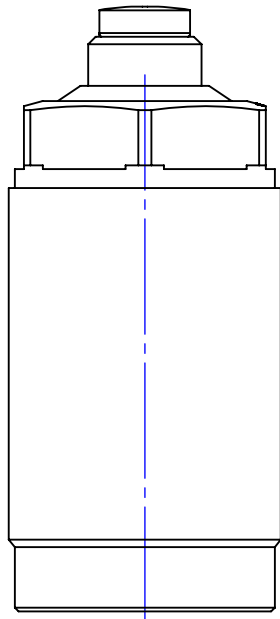
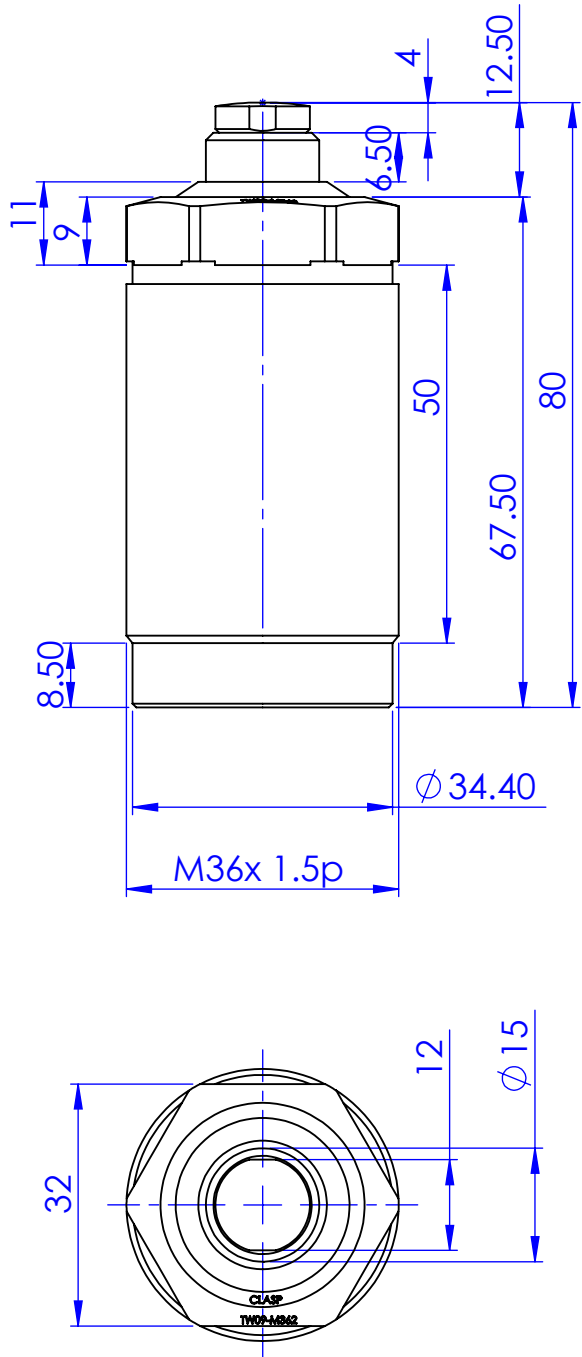





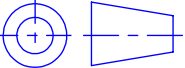


▽▽ (▽▽▽)
DEBURR



TW09-M361
Plunger Stroke - 8mm
Support force @70bar - 4.5KN

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish															ZONE		SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.2	1.6	2.5	4.0	6.3	10	12.5	16		MATERILAS	--		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11									
																	GROUP No:—		WEIGHT	
																	TW09		Wt.Kgs	
		DESCRIPTION														Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar	DESCRIPTION																		
Checked	Prabhakar	<div>TW09-M361</div> <div>Thread body work support</div>																		
Approved	19/09/21																			
Date	19/09/21															Drawing NO				
Clamping elements type		<div>CLASP</div> <div>BANGALORE-72</div>														SHEET: 1 of 1				
																		Sheet No:		
																		1/1		